



## Development and *in-vitro* Characterization of Mucoadhesive *in situ* Nasal Gel of Ondansetron

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### ABSTRACT

The nasal route has gained importance in recent decades as a non-invasive drug application route that offers many advantages for the introduction of drugs into systemic circulation. Its major advantage is the rapid absorption of drugs and therefore quick onset of their effect. In addition, it has the advantage of avoiding the hepatic first-pass effect. Thus, nasal drug delivery may be used for either local or systemic effects. Cancer induced nausea and vomiting is one of the major side effects of the cancer chemotherapy. For the treatment of the CINV the use 5HT<sub>3</sub> receptor antagonist is the most effective. Ondansetron has a oral bioavailability of 60% due to the first pass metabolism. So our objective was to prepare an *in situ* nasal gel of the Ondansetron using PF-127 as the thermo reversible polymer. There are many approaches for increasing the residence time of drug formulations in the nasal cavity resulting in enhanced drug absorption. We used HPMC E15 and Chitosan as the mucoadhesive polymer to increase the nasal residence time of the formulation. To increase the permeation we used Polyethylene Glycol 400 and Propylene glycol as the permeation enhancer. Further, a 3-factor, 2-level full factorial design (2<sup>3</sup>) study was carried out to optimize the Ondansetron gel with PF 127 amount (% , X<sub>1</sub>), permeation enhancers (PEG 400 1%/PPG 1%, X<sub>2</sub>) and polymers (HPMC E15 1 %/Chitosan 0.5 % , X<sub>3</sub>) as the prime selected independent variables, which were varied at 2 different levels (low and high). The effect of formulation variables on the response variables were statistically evaluated by using a commercially available software package Design-Expert<sup>®</sup> version 8.0 (Stat-Ease, Inc.).The formulation Om2 was found to be the best composition formula based on statistical finding, while conformation experiment also proves this result.

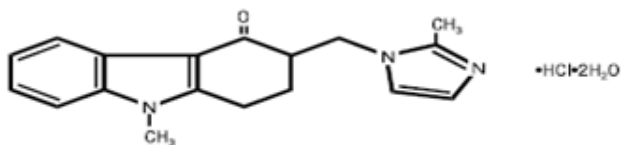
**Keywords:** Mucoadhesive, non-invasive, first-pass, CINV, *in situ*, factorial design etc.

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## INTRODUCTION

One of the major disadvantages to deliver drug through nasal route is the mucocilliary clearance. To avoid this problem there is so many strategies, one of this is the use of the mucoadhesive polymer to increase the nasal residence time. Here we used mucoadhesive polymer Chitosan and hydroxy propyl methyl cellulose to increase the nasal residence time <sup>1,2</sup>.



**Figure 1: Ondansetron hydrochloride, dihydrate**

We used PF-127 which is a block copolymer consisting of polyoxyethelene and polyoxypropylene unit as it has thermoreversible character due to the hydrophobic interaction in warm water. The temperature of the gelation is dependent on the concentration of the PF-127. So by adjusting the concentration of the PF-127 we prepared the *insitu* nasal gel with Ondansetron hydrochloride.

For better patient compliance it is desirable to deliver the drug quickly through the nasal mucosa because it is difficult to hold the gel in the nasal cavity for more than 6-7 hrs. So we used here PEG 400 and Propylene Glycol as the permeation enhancer.

## MATERIALS AND METHOD:

### Materials:

Ondansetron Hydrochloride (fig 1) was a generous gift from Albert David Ltd, Kolkata, India. PF-127 and chitosan were also provided by Albert David Ltd. HPMC E15 of analytical grade from Loba Chemie Pvt. Ltd, PEG 400 and Propylene Glycol from Merck. Sodium chloride, Potassium chloride and Calcium chloride used were of analytical grade.

### Method

#### IR study :

To study the possible interaction between Ondansetron hydrochloride and polymeric materials (PF-127, chitosan and hydroxypropylmethyl cellulose E 15) of the gel formulations, infrared (IR) spectroscopy was carried out on pure substances and their physical mixtures. The IR spectra were recorded using IR Spectrophotometer (Alpha - A4 size FT-IR, BRUKER. Germany) and found compatible.

#### Experimental design:

A 3-factor, 2-level full factorial design ( $2^3$ ) was employed for optimization of Ondansetron gel with PF-127 amount (% ,  $X_1$ ), permeation enhancers (PEG 400 1% /PPG 1%,  $X_2$ ) and polymers (HPMC E15 1% /Chitosan 0.5 %,  $X_3$ ) as the prime selected independent variables, which were varied at 2 different levels (low and high). Here, we have considered PF-127 amount (% ,  $X_1$ ) in numerical value; whereas permeation enhancers (PEG 400 1% /PPG 1%,  $X_2$ ) and polymers (HPMC E15 1 %/ Chitosan 0.5 %,  $X_3$ ) were considered as categorical value in the above factorial matrix. The drug release in 5 hrs ( $Y_1$ ) and mucoadhesive strength ( $Y_2$ ) were used as dependent variables. Design-Expert 8.0.3 software (Stat-Ease Inc., Minneapolis, USA) was used for the generation and evaluation of the statistical experimental design. The matrix of the design including response obtained as drug load is shown in table 1.

**Table 1. Depicts the matrix of the design including response.**

Variables			
Levels	$X_1$	$X_2$	$X_3$
	PF amount (%)	127 Permeation enhancers (PEG 400 1%/PPG 1%)	Polymers (HPMC E15 1 %/Chitosan 0.5 %)
High	20 %	1	1
Low	15 %	0	0

#### Preparation of the *In-situ* Gel:

For the preparation of the *in-situ*, the technique described by Schmolka et.al., was used<sup>3,4</sup>. 1% of Ondansetron hydrochloride was dissolved in distilled water. Then propylene glycol and PEG 400 were included as permeation enhancer at 1% concentration. Muco-adhesive polymer, 1% HPMC E 15 and 0.5% Chitosan were added and stirred completely till to get the clear solution. Then the solution was kept into the refrigerator and cooled to 4°C. Then PF- 127 was added in the concentration range of 20% and 15% along with a mild stirring and kept overnight at 4°C.

**Table 2 : Combination of eight formulations.**

Formulation code	DRUG	Thermo-reversible Polymer(w/v)	Permeation enhancer(w/v)		Muco-adhesive polymer(w/v)	
			PEG 400/	PPG	CHITOSAN	HPMC E15
BF1	PF- 127	20 %	PEG 400	1 %	HPMC E15	1%
BF2			PPG	1 %	HPMC E15	1 %
BF3			PEG 400	1 %	CHITOSAN	.5%
BF4			PPG	1 %	CHITOSAN	.5%
BF5		15 %	PEG 400	1 %	HPMC E15	1%
BF6			PPG	1 %	HPMC E15	1 %
BF7			PEG 400	1 %	CHITOSAN	.5%

**Physical characterization:****Clarity**

To check the clarity of the formulation we have used the technique of visual inspection in front of the black & white background & distinguished in terms of clear & very clear which were denoted as '++' & '+++ ' respectively.

**pH**

To check the pH of the formulation, a 5% solution of the prepared gel was made and the pH was checked using digital pH meter (Systronics pH System 362).

**Content Uniformity:**

1ml of the gel in a 25 ml volumetric flask, then serial dilutions were made using distilled water to make the concentration of the solution 10mcg/ml. Then the absorbance of the final solution was examined using UV-VIS spectrophotometer (Shimadzu UV-VIS1800, Japan).

**Gelation Temperature <sup>5</sup>:**

To evaluate the gelation temperature, the technique proposed by Choi et al., was referred. The gel was first cooled to 4°C. Then from it, 10 ml of the gel was taken in a 20 ml beaker. After that the gel was placed on a hot plate magnetic stirrer and a magnetic bid (1x5/16 inch octagonal) was inserted into it. The gel was constant stirred at 100 rpm with an increase in temperature at 1°C /min. The temperature at which the magnetic bid stopped its rotation was noted as the gelation temperature.

**Determination of Mucoadhesive Force <sup>6</sup>:**

The mucoadhesive force of the formulation was determined using goat nasal membrane. Two cylindrical plastic vials with 2cm diameter were taken. A hook was attached on one side of both the vial. The goat nasal membrane was then tied to the other side of both the vial. After that 50 micro liter of the gel was applied on one of the membrane side of one vial then the other vial was applied at the membrane side on the first. The two vials were held for 2min after that the unit was hanged from a hook and at the bottom of the system a plastic container was placed. Water was poured drop by drop into the container until the two vials got detached from each other. Then the weight of the container with water was noted along with the bottom vial from which the container was hanged. The bioadhesive force, expressed as the detachment stress in dyne/cm<sup>2</sup>, was determined from the minimal weights that detached the tissues from the surface of each formulation using the following equation.

Detachment stress (dyne/cm<sup>2</sup>) =  $m \times g / A$ ,

Where, m =Weight required for detachment of two vials in grams,

g = Acceleration due to gravity [980cm/s<sup>2</sup>],

A = Area of tissue exposed

The nasal mucosa was changed for each measurement. Measurements were repeated six times for each of the gel preparations.

### **Viscosity Measurement <sup>7,8,9</sup>:**

The viscosities of various formulations were measured with increase in temperature by using Cone and Plate viscometer (Brookfield viscometer Model Cap 2000 +2).

### ***In-vitro* Permeation Study:**

*In-vitro* permeation study of the gel was performed with goat nasal membrane collected from the local Municipal approved slaughter house ,using Keshary Chein cell. The mucosa was stored in normal saline with few drops of gentamycin sulphate injection to avoid bacterial growth. After the removal of blood and bony cartilage from the mucosal membrane it was ready for use. 67 ml of the Nasal Electrolyte solution (pH 5.5) was placed in to the acceptor chamber. The temperature within the chamber was maintained at 34<sup>0</sup>C by circulating hot water. Then formulation equivalent to 2mg was placed in the donor compartment & sampling was done at predetermined interval from the acceptor compartment & equal amount of fresh SNES solution was replaced. Then the absorbance was examined using UV-VIS spectrometer at 249 nm.

### **Statistical Analysis:**

The effect of formulation variables on the response variables were statistically evaluated by using a commercially available software package Design-Expert<sup>®</sup> version 8.0 (Stat-Ease, Inc.). This software is able to evaluate each factor's importance based on the formulation responses. Moreover, it examined the interactions between the variables affecting the drug and mucoadhesive strength. Finally, according to the final results, this program suggested some formulations and also predicted their responses containing a probability factor named "Desirability" that ranged between 0 - 1. ANOVA was applied to estimate the significance of the model ( $p < 0.05$ ). The fitted regression equations relating the responses of drug release in 5 hrs and mucoadhesive strength were shown in the equations, respectively.

## **RESULTS & DISCUSSION:**

### **pH ,Clarity and Content uniformity:**

pH of all the formulation were found to be within 5 to 5.2 . There was no such distinct effect of the change of the formulations on the pH of the final formulations.

Again, from the clarity test it can be said that all the formulations are clear. The formulations with HPMC E15 were found to be clearer than formulations containing Chitosan. The formulations which are very clear are denoted by +++ & the formulations are clear not very clear denoted by ++. The percentage drug content of all prepared nasal formulations were checked and found to be in the range of 97-101% (table 3).

**Table 3: Clarity, pH, Content uniformity of eight Formulations.**

Formulation Code	Clarity	pH $\pm$ S.D	Content Uniformity % $\pm$ S.D
BF1	+++	5.11 $\pm$ 0.094	98.5 % $\pm$ 0.03
BF2	+++	5.23 $\pm$ 0.054	97.6% $\pm$ 0.042
BF3	++	5.22 $\pm$ 0.088	98.4% $\pm$ 0.067
BF4	++	5.2 $\pm$ 0.10	101.1% $\pm$ 0.023
BF5	+++	5.17 $\pm$ 0.04	98.2% $\pm$ 0.031
BF6	+++	5.2 $\pm$ 0.008	97.3% $\pm$ 0.021
BF7	++	5.21 $\pm$ .089	98.7% $\pm$ 0.087
BF8	++	5.10 $\pm$ .082	99.54% $\pm$ 0.067

#### **Gelation Temperature:**

The gelation temperature is one of the important phenomena of this formulation. The in-situ gelling of the formulation was designed to occur near to the nasal temperature. The gelation temperature of the various formulations varied greatly with the combinations of the formulations (table 4.) We have studied them differently.

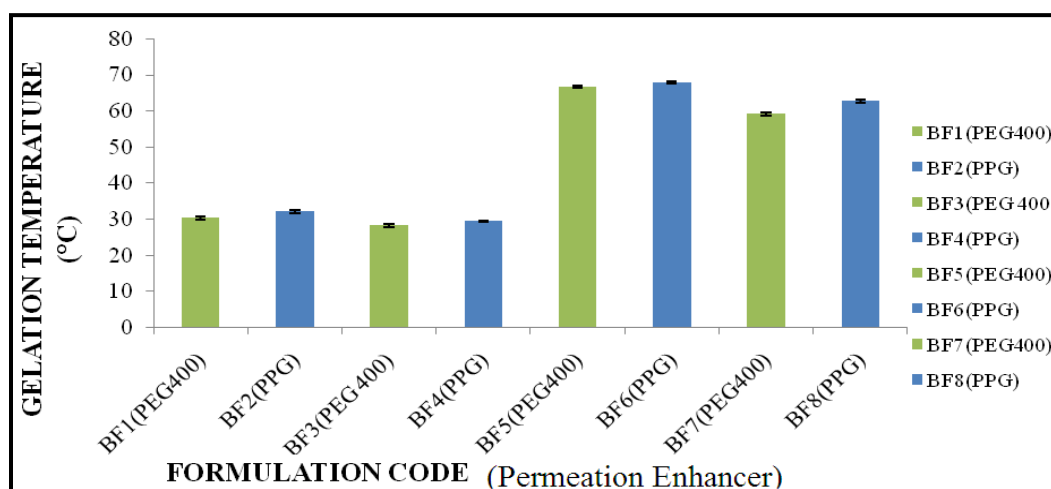
The effects of PF-127 concentration were studied on the gelation temperature. The formulations with 20% of PF- 127 showed gelation temperature within the range of 32 – 29°C. But the formulations with 15% of PF- 127 showed gelation at higher temperature from graph.

Again, while studying the different formulations with same PF-127 concentration, we saw that the formulation with HPMC E15 as mucoadhesive polymer showed higher gelation temperatures than the formulations with Chitosan as mucoadhesive polymer in both the higher and lower PF127 containing gel. That means the gels with 20% PF-127 BF1, BF2 has higher gelation temperature than BF 3, BF4. Similarly, the gels with 15% PF-127, BF5, BF6 shows higher gelation temperature than BF 7, BF8 (figure 2). Now, if the formulations were evaluated with respect to the permeation enhancer. We see that formulation with same PF- 127 concentration , same mucoadhesive polymer containing PEG 400 shows slightly lower gelation temperature than the formulation containing propylene glycol as permeation enhancer. That means BF1 shows

gelation temperature lower than BF2, similarly gelation temperature of BF3 is lower than the gelation temperature of BF4, gelation temperature of BF5 is less than gelation temperature of BF 6 and gelation temperature of BF 7 is lower than that of BF 8.

**Table 4: - Gelation temperature, Mucoadhesive force of eight formulations.**

Formulation Code	Gelation Temperature (°C) ± S.D	Mucoadhesive Strength (dyne/cm <sup>2</sup> )±S.D
BF1	30.3 ± 0.37	11607.4± 0.45
BF2	32.07 ± 0.37	10322.92± 25.34
BF3	28.2 ± 0.36	13635.53± 8.72
BF4	29.43 ± 0.17	12676.78± 0.52
BF5	66.73 ± 0.39	707.9967 ± 0.28
BF6	67.73 ± 0.31	698.0567± 0.66
BF7	59.1± 0.045	815.7933 ± 0.93
BF8	62.7 ± 0.54	794.02 ± 0.62



**Figure 2: Effect of permeation Enhancer on Gelation Temperature.**

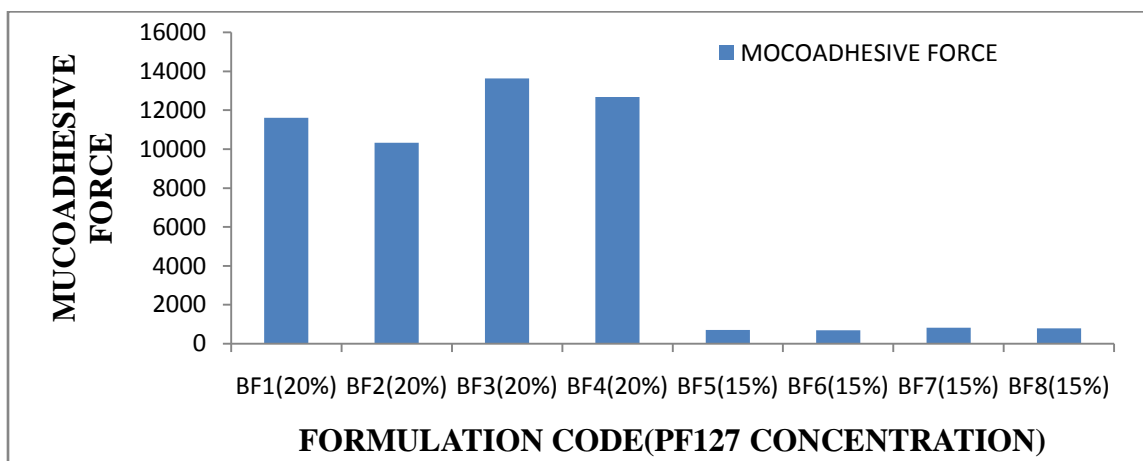
#### Mucoadhesive Force:

Mucoadhesive force is required to increase the nasal residence time of the gel. So mucoadhesive force is also an important parameter for the nasal gel. The formulation should have an optimum mucoadhesive force to provide optimum resistance to the mucocilliary clearance of the gel. The formulations have a distinct effect on the mucoadhesive force of the gel. The mucoadhesive polymer itself is not only the mucoadhesive force provider. There is a distinct effect of the PF-127 on the mucoadhesive force. Not much but the permeations enhancers also have effect on the mucoadhesive force of the gel (Table 4).

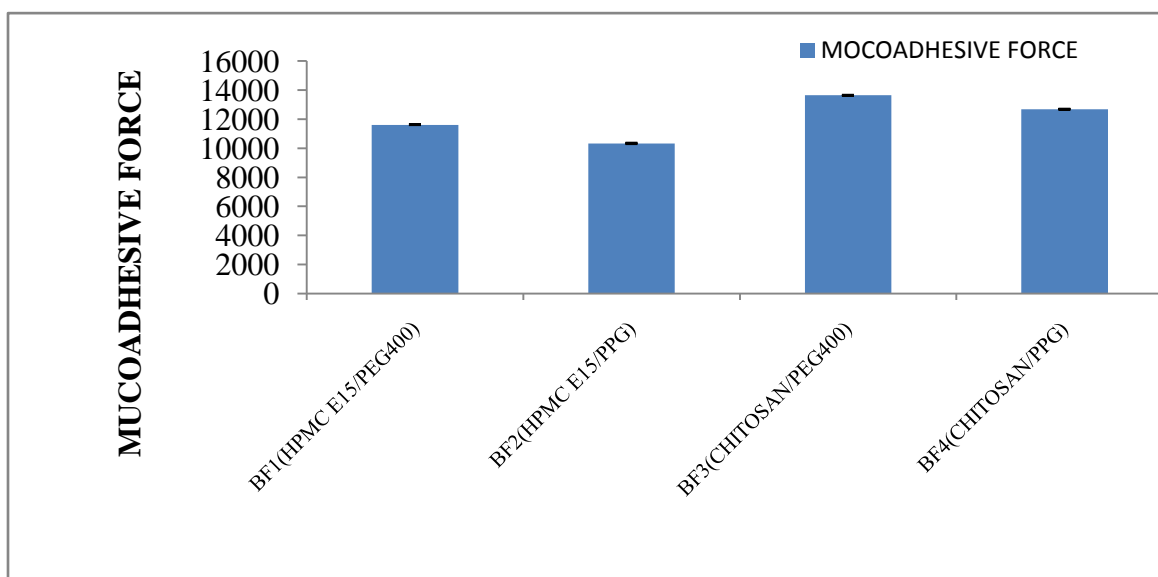
If studying in respect to the PF- 127 concentration, it was found that the first 4 formulations BF1, BF2, BF3, and BF4 with 20% PF-127 showed quite higher mucoadhesive force than the formulations with 15% PF127 i.e., BF5, BF6, BF7, BF8( figure 4 & 5).

Again, in both case of the 15% and 20% PF 127 containing gel, it has seen that between the formulations with same amount of PF-127 the formulations with Chitosan as mucoadhesive polymer shows higher mucoadhesive force than the formulations with HPMC E15 as mucoadhesive polymer.

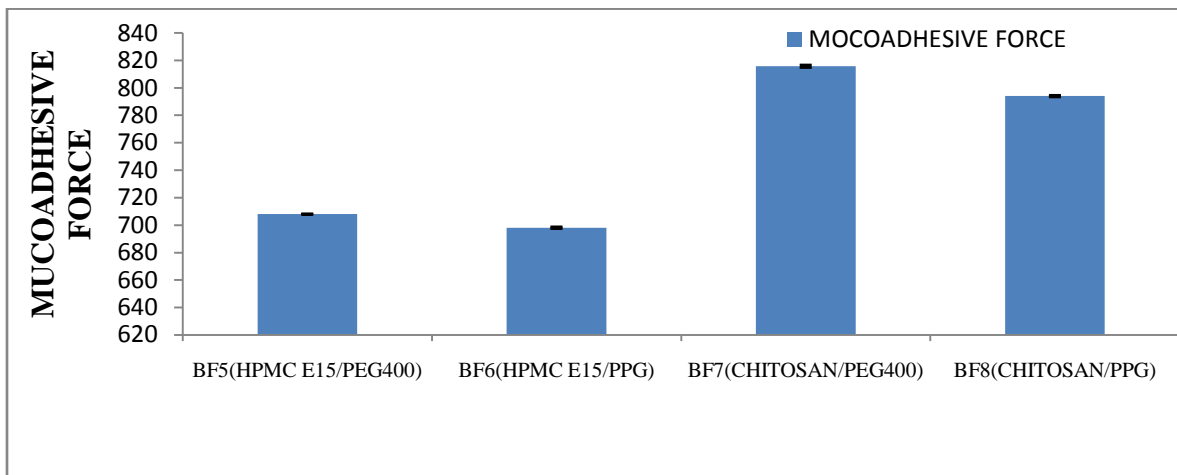
While studying the effect of the permeation enhancer, we have seen that the formulations with same amount of PF-127 and same adhesive polymer the formulation containing PEG 400 as permeation enhancer show lower mucoadhesive force than the formulations with propylene glycol as the permeation enhancer.



**Figure 3: Effect of PF-127 concentration on Mucoadhesive force.**



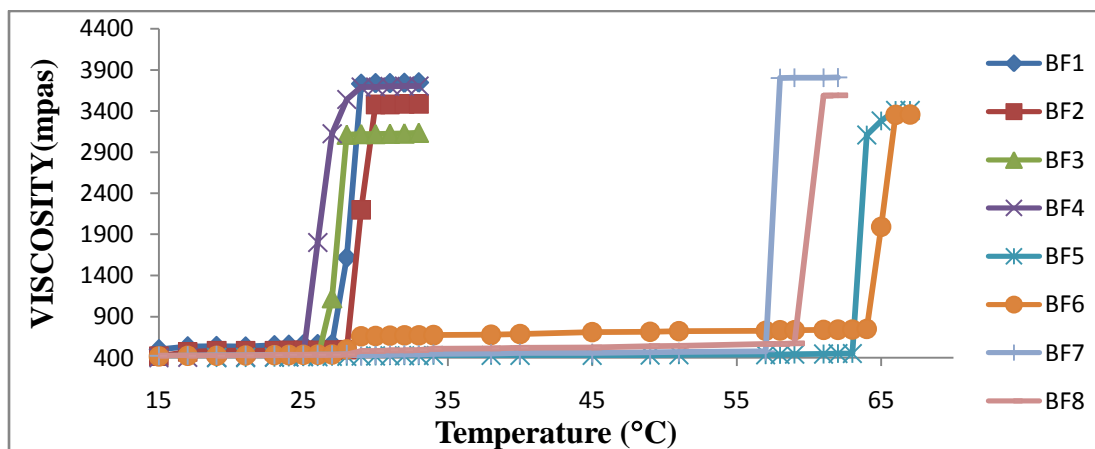
**Figure 4:- Effect of Mucoadhesive polymer & Permeation Enhancer on the Mucoadhesive force of the formulations contain 20% PF-127.**



**Figure 5: Effect of the Mucoadhesive polymer & Permeation Enhancer on the Mucoadhesive force of the formulations contain 15% PF-127.**

#### Viscosity:

The viscosity of the formulations remains lower up to a certain temperature then a sudden rise in the viscosity occurred with the increase in the temperature (figure 6).



**Figure 6 : Viscosity of the various formulations.**

#### *In- Vitro* drug permeation Study:

The *in- vitro* drug permeation study of the various formulations are studied using Goat Nasal Membrane, collected from the local slaughter house approved by the Municipal Corporation, Durgapur, W.B. Cumulative % release of drug from 8 formulations at 5 hr is tabulated in table 5. The formulations containing 15 % PF-127 showed higher % release at 5 hr than the formulations containing 20% PF-127. Further, from the values of the permeability co-efficient (table 5) it has been observed that the formulations with same concentration of PF-127 &

mucoadhesive polymer containing propylene glycol as permeation enhancer showed higher values of permeability co-efficient than the formulation containing PEG400 as the permeation enhancer.

**Table 5: *In-Vitro* Percentage Cumulative Permeation ,Flux & Permeability co-efficient of Ondansetron Hydrochloride through Goat Nasal Membrane from the formulations containing 20 % & 15 % of PF-127 at 5hr. respectively.**

Formulation	% Release in 5 h	Flux	Permeability coefficient
BF1	79.69	5.067	2.53
BF2	85.08	5.413	2.70
BF3	42.73	3.20	1.60
BF4	46.47	3.542	1.77
BF5	98.61	7.957	3.98
BF6	96.74	8.068	8.068
BF7	97.33	7.251	7.251
BF8	98.98	7.447	7.447

#### Analysis of the Release Mechanism:

From  $R^2$  value we can state all the formulations show highest linearity to the Korsmeyer-Peppas Model(table 7)&from the n value it was seen that the drug is diffused from the formulations following non-fickian diffusion mechanism(table 6).

**Table 6:Regression co-efficient of the Model equations on the *in-vitro* diffusion kinetics.**

Kinetic model	BF1	BF2	BF3	BF4	BF5	BF6	BF7	BF8
	$r^2$ value	$r^2$ value	$r^2$ value	$r^2$ value	$r^2$ value	$r^2$ value	$r^2$ value	$r^2$ value
Higuchi model	0.927	0.962	0.907	0.848	0.852	0.717	0.967	0.963
Zero order model	0.46	0.201	0.86	0.971	-0.100	-0.700	0.721	0.646
1 <sup>st</sup> order model	0.978	0.945	0.902	0.929	0.745	0.509	0.846	0.773
Korsmeyer-peppas model	0.982	0.984	0.941	0.977	0.924	0.884	0.979	0.975

**Table 7: - Table of 'n' values of Korsmeyer-Peppas model.**

Formulations	BF1	BF2	BF3	BF4	BF5	BF6	BF7	BF8
'n' value	0.520	0.470	0.550	0.740	0.470	0.480	0.590	0.570

#### Statistical Analysis:

The purpose of using a full  $2^3$  factorial experimental design was to conduct a comprehensive study of the effect of the BF1 parameters like PF 127 amount (% ,  $X_1$ ), permeation enhancers (PEG 400 1%/PPG 1%,  $X_2$ ) and polymers (HPMC K4M 1 %/Chitosan 0.5 %,  $X_3$ ) and their interactions using a suitable statistical tool (Design-Expert 8.0.3 software) by applying one-way ANOVA at 0.05 levels. A mathematical modeling was carried out by using Equation-I to obtain a first-order polynomial equation depending on significant influences among three factors ( $X_1$ ,  $X_2$  and  $X_3$ ) and their interaction factors ( $X_1X_2$ ,  $X_2X_3$ , and  $X_1X_3$ ) of the factorial design model.

$$Y = b_0 + b_1 X_1 + b_2 X_2 + b_3 X_3 + b_4 X_1 X_2 + b_5 X_1 X_3 + b_6 X_2 X_3 \dots\dots\dots (I)$$

Where Y = the dependent variable, while  $b_0$  = the intercept,  $b_1$ ,  $b_2$ ,  $b_3$ ,  $b_4$ ,  $b_5$ ,  $b_6$  and  $b_7$  = regression coefficients;  $X_1$ ,  $X_2$  and  $X_3$  = main factors;  $X_1 X_2$ ,  $X_2 X_3$ , and  $X_1 X_3$  = interactions between main factors.

**Table 8. Factor VS Response of different formulations.**

Run	Factor 1 PF 127(% $X_1$ )	Factor 2 Permeation Enhancer ( $X_2$ )	Factor 3 Mucoadhesive Polymer( $X_3$ )	Response 1 ( $Y_1$ ) Release in 5 Hr (%)	Response 2( $Y_2$ ) Mucoadhesive Force (dynes)
1	15.00	1.00	0.00	98.33	815.793
2	20.00	1.00	0.00	42.73	13635.5
3	20.00	1.00	1.00	79.69	11607.4
4	15.00	1.00	1.00	98.61	707.997
5	20.00	0.00	0.00	47.47	12676.8
6	20.00	0.00	1.00	85.08	10322.9
7	15.00	0.00	0.00	98.98	794.02
8	15.00	0.00	1.00	96.74	698.057

**ANOVA: Release in 5 hours**

**Table 9 : Analysis of variance table [Partial sum of squares - Type III].**

Source	Sum of Squares	df	Mean Square	F Value	p-Value Prob > F
Model	3787.41	6	631.24	502.53	0.0341
X1	2369.82	1	2369.82	1886.63	0.0147
X2	9.92	1	9.92	7.90	0.2176
X3	659.03	1	659.03	524.66	0.0278
X1X2	16.10	1	16.10	12.82	0.1734
X1X3	732.11	1	732.11	582.83	0.0264
X2X3	0.44	1	0.44	0.35	0.6607

**Significant**

**Table 10: Results showing standard parameters.**

Std. Dev.	1.12	R-Squared	0.9997
Mean	80.95	Adj R-Squared	0.9977
C.V. %	1.38	Pred R-Squared	0.9788
PRESS	80.39	Adeq Precision	53.790

**Table 11 : Analysis of variance table [Partial sum of squares - Type III]**

**Mucoadhesive force:**

Source	Sum of squares	df	Mean square	F value	p-value Prob >F
Model	2.618E <sup>+008</sup>	6	4.363E <sup>+007</sup>	3062.94	0.0138
X1	2.557E <sup>+005</sup>	1	2.557E <sup>+006</sup>	17950.67	0.0048
X2	6.469E <sup>+005</sup>	1	6.469 <sup>+005</sup>	45.42	0.0938
X3	2.629E <sup>+006</sup>	1	2.629E <sup>+006</sup>	184.55	0.0468
X1X2	6.114E <sup>+005</sup>	1	6.114E <sup>+005</sup>	42.92	0.0964
X1X3	2.182E <sup>+006</sup>	1	2.182E <sup>+006</sup>	153.21	0.0513
X2X3	12316.39	1	12316.39	0.86	0.5231

**Significant**

**Table 12: Results of Response surface methodology**

Std.Dev. 0.9999	119.35	R-Squared
Mean 0.9996	6407.31	Adj. R-Squared
CV% 0.9965	1.86	Pred R-Squared
PRESS 116.643	9.116E <sup>+006</sup>	Adeq Precision

The model equations relating drug release in 5 hrs ( $Y_1$ ) as response given by the statistical tool are:

$$\text{when, } X_2 = 0 \text{ and } X_3 = 0; Y_1 = + 250.73 - 10.14 X_1$$

$$\text{when, } X_2 = 1 \text{ and } X_3 = 0; Y_1 = + 267.90 - 11.27 X_1$$

$$\text{when, } X_2 = 0 \text{ and } X_3 = 1; Y_1 = + 134.49 - 2.49 X_1$$

$$\text{when, } X_2 = 1 \text{ and } X_3 = 1; Y_1 = + 152.59 - 3.62 X_1$$

The model equations relating mucoadhesive strength ( $Y_2$ ) as response given by the statistical tool are:

$$\text{when, } B = 0 \text{ and } C = 0; Y_2 = -34558.89211 + 2359.67384 * A$$

$$\text{when, } B = 1 \text{ and } C = 0; Y_2 = -37938.78469 + 2580.82551 * A$$

$$\text{when, } B = 0 \text{ and } C = 1; Y_2 = - 28471.90109 + 1941.85082 * A$$

$$\text{when, } B = 1 \text{ and } C = 1; Y_2 = - 31694.84531 + 2163.00250 * A$$

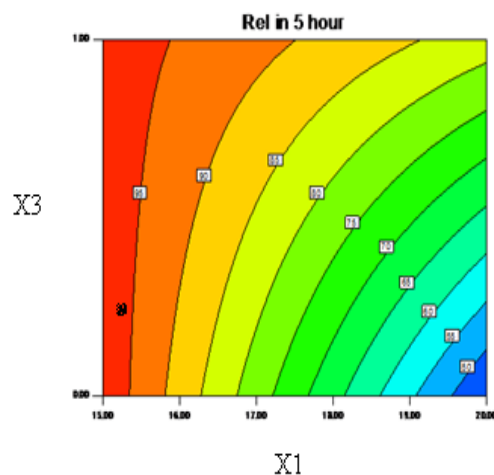
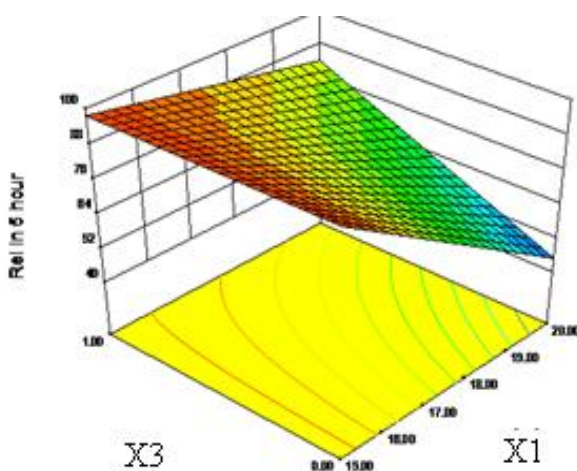
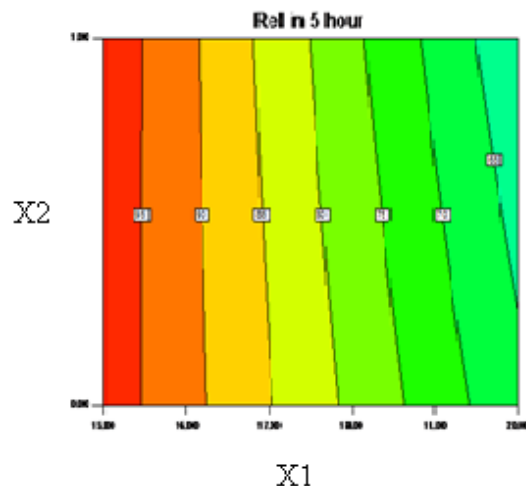
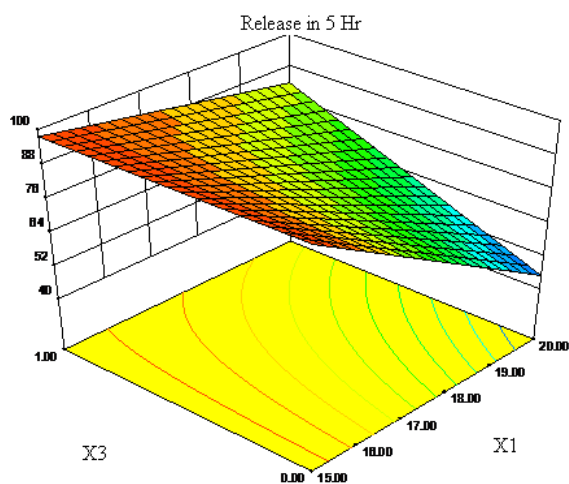
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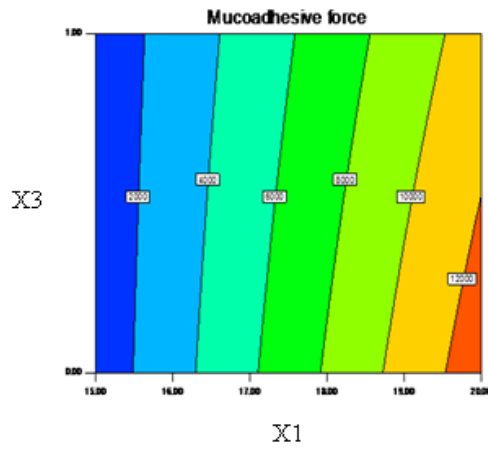
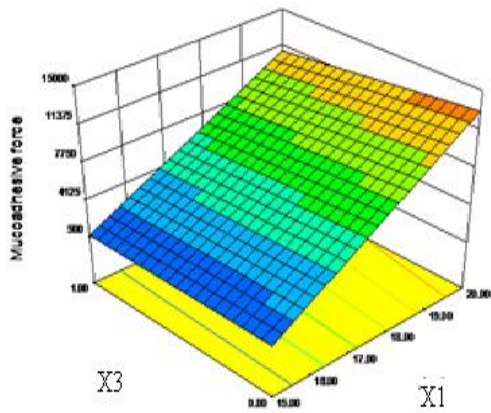
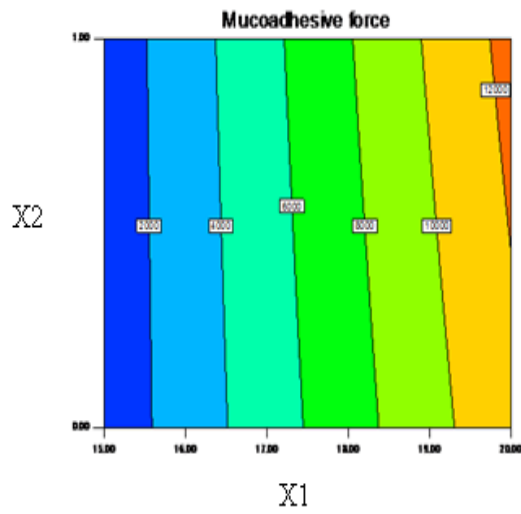
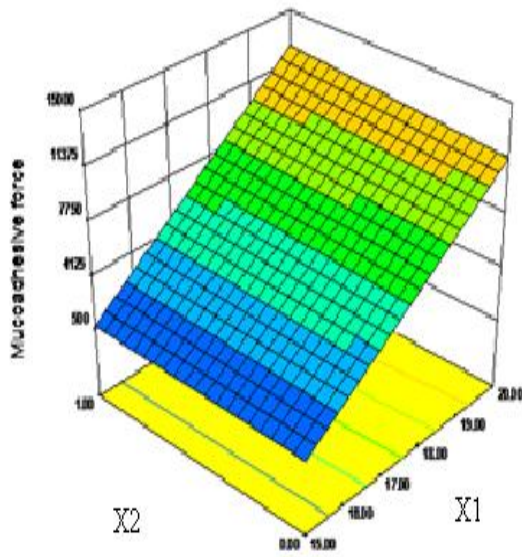
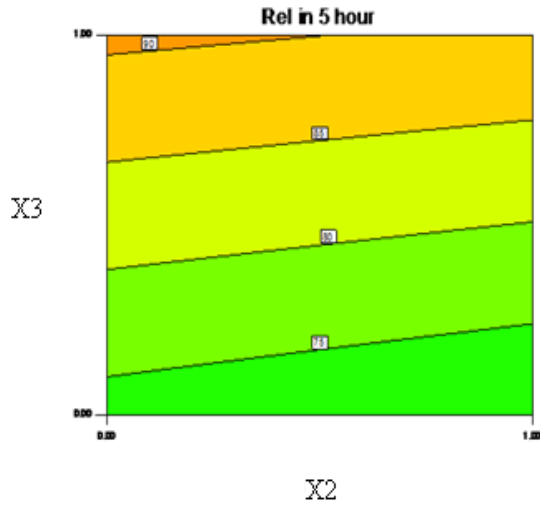
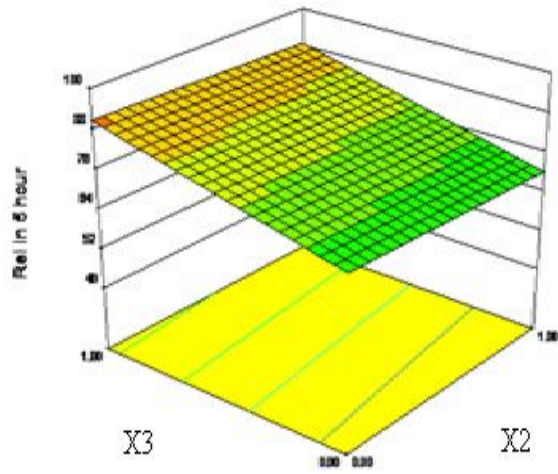
The influence of main effects on response ( $X_1$  is PF-127 Conc.,  $X_2$  is permeation Enhancer,  $X_3$  is Mucoadhesive Polymer) was further elucidated by response surface methodology. Response surface methodology is a widely proficient approach in the development and optimization of drug delivery devices<sup>12-15</sup>. The three-dimensional response surface graph and corresponding two-dimensional contour plot were generated by the Design-Expert 8.0.3 software. The three-dimensional response surface graph is very useful in learning about the main and interaction effects of the independent variables (factors), whereas two-dimensional contour plot gives a visual representation of values of the response<sup>16</sup>.

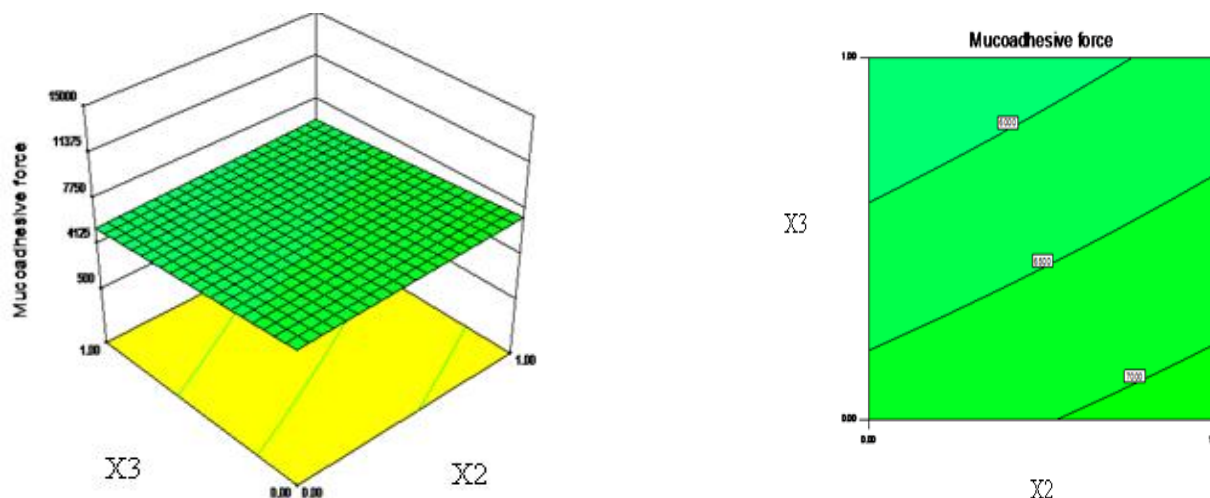
The three-dimensional response surface graphs depict the increase in drug release in 5 hrs ( $Y_1$ ) with the decrease of PF-127 amount (%), and addition of HPMC E15 1% as polymer in the Ondansetron gel formulations. They also depict that the increase in drug release in 5 hrs ( $Y_1$ ) with the addition of PPG 1% as permeation enhancer; but, the effect of permeation enhancer on the drug release was not significant analyzed by ANOVA. The two-dimensional contour plots relating  $X_1X_2$  (interaction between PF-127 amount and permeation enhancer) and  $X_2 X_3$  (interaction between polymers and permeation enhancer) were found to be linear, which indicate that there were absence of interactions between these variables. However, contour plot relating

$X_1 X_3$  (interaction between PF-127 amount and polymers) was found to be nonlinear indicating the interaction between these variables.

In case of mucoadhesive force, the three-dimensional response surface graphs depict its increased value with the increase in PF-127 amount (%), and addition of Chitosan 1 % as polymer in the Ondansetron gel formulations. They also depict that the increase in mucoadhesive force ( $Y_2$ ) with the addition of PPG 1% as permeation enhancer; but, the effect of permeation enhancer on the drug release was not significant analyzed by ANOVA. The two-dimensional contour plots relating  $X_1 X_2$  (interaction between PF-127 amount and permeation enhancer),  $X_1 X_3$  (interaction between PF-127 amount and polymers) and  $X_2 X_3$  (interaction between polymers and permeation enhancer) were found to be linear, which indicates there were absence of interactions between these all variables.







**Figure 9. Response surface graphs of Release profile & Mucoadhesive force**

### Optimised Formula:

After generating the model equations relating the main effects (factors) and responses, the various gel formulations containing Ondansetron HCL were optimized for the response Y1 (drug release in 5 hrs) and Y2 (mucoadhesive strength). The desirable range of these responses were restricted to  $70\% \leq Y1 \leq 90\%$ , and  $12000 \leq Y2 \leq 14000\%$ , respectively. The optimal values of responses were obtained by numerical analysis using the Design-Expert® software (V.7.0, Stat-Ease Inc., USA) based on the criterion of desirability<sup>17</sup>. In order to evaluate optimization capability of models generated according to the results of the factorial design, gel formulation was prepared using the optimal process variable settings. The optimized formulations of Ondansetron HCl (O-1, O-2, O-3) were evaluated for drug release in 5 hrs (Y<sub>1</sub>) and mucoadhesive strength (Y<sub>2</sub>). Lists the results of experiments with predicted responses by the mathematical model and those observed. The observed responses of the optimized formulations (O-1, O-2, and O-3) vs. its predicted values showed the in table . This reveals that the mathematical model obtained by factorial design to produce optimized responses was well fitted.

**Table 13: Results of response surface methodology of different formulations.**

Om 1	Om 2	Om 3	Release in 5hr	Mucoadhesive force	Desirability
20.84	1	1	77.03	13387.10	1
21	1	1	76.45	13733.60	1
21.67	0	1	80.51	13616.3	1

**Table 14 :Results showing optimized parameters.**

Code Number	Om1		Om2		Om3	
	Optimized	Actual	Optimized	Actual	Optimized	Actual
Release in 5 Hr	77.03	75.87	76.45	71.62	80.51	82.58
Mucoadhesive Force	13387.10	13108.36	13733.60	13571.37	13616.3	13609.38

Om2 is the best composition formula based on statistical finding, while conformation experiment also proves this result.

#### **pH , Clarity & content uniformity**

The pH of the formulations was maintained within the range of 5 - 5.2 to activate the lysozyme in the nasal secretions. Again all the formulation remained clear & content uniformity remained within 97-101%.

#### **Gelation Temperature:**

The increase in the PF 127 concentration resulted in decrease of gelation temperature. This is because of the strengthening of the lattice structure of the PF 127 in the solution at higher concentration which are become closely packed as a result higher number and volume occupied by micelles at low temperature to form the gel <sup>10</sup>.

#### **Mucoadhesive Force:**

The mucoadhesiveness of the gel is due to the formation of the hydrogen bonding between the gel and the mucus membrane. The increase in PF-127 concentration increases the mucoadhesive strength of the gel. This is because as the concentration is increased more compact lattice structure is produced as well as density is increased. Again, the higher mucoadhesive force of Chitosan than HPMC E15 is because of its ability to form more condensed hydrogen bonding than HPMC E15 which provides higher mucoadhesive force to the formulations.

#### **Viscosity:**

The viscosity of the formulation remains low up to a certain temperature. This is because the formulation remains in liquid state up to that temperature.

#### **Release Study:**

The release of the formulation is evaluated at 32° C. As a result the formulation containing 15% PF-127 remains liquid in that temperature. But the formulation containing 20% PF-127 transfer to gel at that temperature. As a result release is retarded for the formulation containing 20% PF-127 due to the close matrix structure of the gel. <sup>11</sup>.

#### **Analysis of the Release Mechanism:**

From the R<sup>2</sup> value it is clear that all the formulation shows release by following Korsmeyer-Peppas Model and from the 'n' value we see that the release followed the Non-Fickian release mechanism. That means here the release is occurred by diffusion as well polymeric chain erosion.

#### **CONCLUSION:**

Ondansetron hydrochloride was successfully formulated as an *in-situ* gelling system using HPMC E15 and chitosan. The formulated system provided a sustained release of the drug over a 5- hour period *in-vitro* and the developed formulations showed marked increase in permeation rate. The nasal residence time has significantly improved, and this can be viewed as viable alternative to conventional nasal drops. The ease of administration coupled with its ability to provide sustained release could probably result in less frequent administration, thus enhancing better patient compliance.

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